Work Order II Tuesday, July 22, 201	" ·.	. ,	*122	2696*					Pa	ge 1
	11-041		Accept	*N900	040	100)* s	Setup Star	* *NS1	k
Revision ID: Item Name: Wear	rplate Assembly	-						Stoj	*NS2	k
Start Date: 7/21/		00 *4 *		Cust Item 1	m.				14(1)	
Required Date: 7/21/		•		Customer:						
Reference:		And the second s	en de la companya de							•
Approvals: Pro	cess Plan: M	Date: 14-07-2	Tooling:	D	ate:	_	R	lun Star	~!/JH ! '	*
QC	:	Date:	_ SPC (Y/N):	D	ate:			Stop	° *NR2	k
Sequence ID/ Work Center ID	Operation Description	· .	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp	
Draw Nbr	Revision Nbr							7-11		
D3511	Rev A		•				· ·			
*100 * ·	FLOW WATER JE	<u> </u>	0.00					<u> </u>	DAS 23 9-89	111 0
Waterjet	Memo		0.00				-7-			_19.00.0
FLOW CNC Waterjet		as per Dwg D3511 Dwg Rev		2-						
()				•						•
110	QC2- Inspect parts	off machine FAI/FAIB	0.00						DAS De 23	111
110		54.	0.00				4_		9-89	_{4-08-13
Quality Control	Memo	e reserve	0.00 ~ .							**
<i>"</i>			•						5.4	, ,
120	QC8- Inspect parts	- second check.	0.00				<i>i</i> /		DA 34	
120	Memo		0.00			•	7		3 9-8	<u> </u>
Quality Control	Metho	•							•	

DQA:			Date:										DART
QA Closed:			Date:			WORK ORDER NON	-CC	ONFO	RMANCE / UP		ork Order up	odate only	AEROSPACE
Work Orde	r·					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS	
WOIK OIGE	٠					Rework	1		Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	ο.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is	1		noforming	Finishing	⊣	e/Packaging	—
NCR N	o. <u>-</u>				.	Suspected Unapproved	ן [Large Fab	Composite]	Supplier	
Root					Desc	ription of work order update		nitial	Actio	on	Sign &		
Cause	\Box	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	n QC Inspector
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Material	\dashv												
Operator	_												
Offset/Setup	\dashv												
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Supplier Training	ᅱ												
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Unapproved 3					-								
				L			FA	ULT CA	TEGORY				
Landin	ng C	Gear				General							
[Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced
ļ [Centre No	ot Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	CĹ	Temperature/Cure
		Crimp/Kii	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/Mi	ssing	Weld
		Cuffs				Contamination	_	4	tions Incomplete/U	nclear	Part Moved		Wrong Stock Pulled
		Crushing				Countersink		-	gned/off center		Positioned V		
		Heat Trea			_	Cut Too Short	\vdash	Mislabe		L	Power Loss/	Surge	Other
		Inspectio	•	Tube		Drawing	<u></u>	Misrea					
		Marks/Ch			_	Drill Holes		Off-set					
		Turning S			<u> </u>	Finish	_	-	Calibration				
		Wave/Tw	vist in Tub	oe .		Fit/Function		Out of	Sequence			·	

										W. viv			
Work Ord Tuesday, July 2				*122	2696*							Page 2	
Item ID: Revision ID: Item Name:	D3511-041 Wearplate As	sembly		Accept	*N900	04 0	100)*	Setup	Start Stop		S1* S2*	
Start Date: Required Date Reference:	7/21/14 : 7/21/14	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item II Customer:	D:				_	•		
Approvals:	Process Pla	nn:	Date:	Tooling: SPC (Y/N):		te:			Run	Start Stop	^1 <i>V</i> i	R1* R2*	
Sequence ID/ Work Center I 130 *120* Brake NC	D	Operation Description Small Fab Memo		Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code DAS 30 9-89	Accep Qty	t Re Qt		Reject Number	Insp. Stamp	- 69/02
140 *140* QC	·	QC5- Inspect part compl	0 deg. per dwg D3511	0.00				<u>Q</u>	<u> </u>			DAS 38 14	-9-2

150

150 Large Fab

Quality Control

Large Fab

Weld per dwg A/R S.S. rod Batch: M125054 Large Fab

0.00

0.00

Memo

weld cups as per dwg

DQA:			Date:											DART
QA Closed:			Date:			WORK ORDER NON	-C(ONFO	RMANCE / UPDATE	W	ork Order up	date only		AEROSPACE
Work Orde						DISPOSITION			AGAINST	DE	PARTMENT	PROCESS		
Work Orde	-	_				Rework	. 1		Skid-tube Crosstube			Water Jet	\neg	Engineering
Part N	lo.					Scrap Use-as-is			Machining Small Fab			d. Eng. Coor. e/Packaging		Quality Other
NCR N	lo. ₋	wa	· · · · · · · · · · · · · · · · · · ·			Suspected Unapproved		inen	Large Fab Composite	_	Nec/3tol	Supplier_		
Root					Desc	ription of work order update		nitial	Action		Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification		QC Inspector
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Doc/Data														•
Equip/Tooling														
Handling/Pre) (1)								
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Unapproved	i.je													
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Landi	ng G	Sear				General	_	-			•	_	_	
		Bending				Bend	L	Folio/F	Program		Outside Dim	⊢	-	Pressure/Forced
		Centre N	ot Concer	ntric		BOM/Route		Grain		L	Over/Under	tolerance		Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are .	_	Part Incorre	ાં	_	Temperature/Cure
		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	_	Weld
		Cuffs				Contamination		Instruc	tions Incomplete/Unclear	_	Part Moved	L		Wrong Stock Pulled
		Crushing				Countersink		Misali	gned/off center		Positioned V			ı
		Heat Trea	at			Cut Too Short		Mislab	eled		Power Loss/	Surge		Other
		Inspectio	n Strip in	Tube		Drawing		Misrea	d					
		Marks/Cl	hatter			Drill Holes		Off-set						
		Turning S	Sequence			Finish		Out of	Calibration					
		Wave/Tv	vist in Tub	ре		Fit/Function		Out of	Sequence				_	

Work O	rder ID	122696
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122696

Page 3

Tuesday, July 22, 2014 8:43:56 AM Accept D3511-041 Item ID: *N900040100* Setup Start **Revision ID:** Stop Item Name: Wearplate Assembly *4* **Start Oty: 4.00 Start Date:** 7/21/14 **Cust Item ID:** Required Date: 7/21/14 Req'd Qty: 4.00 *4* **Customer:** Reference: Start Run Process Plan: Date: **Tooling:** Date: Approvals: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Plan Accept Reject Reject Insp. **Description** Qty Qty Number Stamps **Work Center ID Run Hours** Code 155 QC9- Inspect visual per QSI004- Fusion Welds 0.00 50 14-9-4 *155* 9-89 OC. 0.00 Memo Quality Control 160 0.00 DAS Small Fab *160* 30 Small Fab 0.00 Memo 9-89 Form as per Dwg D3511 Small Fab QC5- Inspect part completeness to step on W/O 0.00 180 DAS *120* QC 0.00 Memo Quality Control

DQA:		_ Date:										TART	
					WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE				AEROSPACE	
QA Closed:		Date:							W	ork Order up	date only		
Work Orde	r·				DISPOSITION			AGAINS	T DE	PARTMENT	/PROCESS		
WOIR OIGE	'				Rework			Skid-tube Crosstub	٦	1	Water Jet	Engineering	
Part N	0.				Scrap			Machining Small Fa	<u> </u>	Pro	d. Eng. Coor.	Quality	
					Use-as-is			noforming Finishin		4	re/Packaging Other		
NCR N	0				Suspected Unapproved			Large Fab Composit	~⊢				
Root		1	1	Desci	ription of work order update		nitial	Action		Sign &		T	
Cause	Date	Step	Qty		or non-conformance		ief Eng	Description		Date	Verification	QC Inspector	
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Doc/Data													
Equip/Tooling	7	1											
Handling/Pre													
Material *													
Operator													
Offset/Setup				ļ				,					
Process													
Supplier		ļ											
Training		1											
Transport												•	
Unapproved													
						FAI	ULT CAT	regory					
Landir	ng Gear				General		_		_	- ·	_	· -	
	Bending			L	Bend	<u> </u>	Folio/F	Program	L	Outside Dim	ensions	Pressure/Forced	
	Centre N	ot Conce	ntric		BOM/Route		Grain		L	Over/Under	tolerance	Set-up	
-	Cracks				Broken/Damage/Defect		Hardwa	re	_	Part Incorre	 	Temperature/Cure	
<u> </u>	Crimp/Ki	nk/Ripple	e/Wave		Burrs		Inspect	ion Incomplete/Unqualified	L	Part Lost/M	issing	Weld	
	Cuffs				Contamination		Instruct	tions Incomplete/Unclear	L	Part Moved	<u>_</u>	Wrong Stock Pulled	
	Crushing				Countersink		Misalig	gned/off center	L	Positioned V	_	_ ,	
	Heat Tre	at			Cut Too Short		Mislabe	eled	L	Power Loss/	Surge	Other	
					Misrea	d							
	Marks/Chatter Drill Holes					Off-set							
Turning Sequence Finish				Out of Calibration									
	Wave/Tv	vist in Tu	be		Fit/Function		Out of	Sequence					

Work	Order ID	122690
Tuesday	Iuly 22 2014	8-43-56 AN

122696

Page 4

Accept Item ID: D3511-041 *N900040100* Setup Start **Revision ID:** Stop **Item Name:** Wearplate Assembly *4* **Start Date:** Start Qty: 4.00 7/21/14 **Cust Item ID:** Required Date: 7/21/14 **Req'd Qty:** 4.00 *4* **Customer:** Reference: Run Start Date: **Tooling:** Approvals: Process Plan: Date: Stop Date: ·QC: SPC (Y/N): Date: Sequence ID/ Tool ID Operation Set Up/ Tool # Plan Accept Reject Reject Insp. **Work Center ID Description** Code Qty Qty Number Stamp **Run Hours** Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 190 0.00 4 & M-9-11. 888 m127892. *100* Powdercoat 0.00 Memo START TIME: FINISH TIME: OVEN TEMPERATURE: **Powder Coating** 200 QC3- Inspect Part Finish 0.00 *200* QC 0.00 Memo Quality Control Identify as per dwg & Stock Location: 5+616 210 y 2614-9-12 *210* **Packaging** 0.00 Memo Packaging

DQA:			Date:												"DART
			ъ.			WORK ORDER NON	-CC	ONFO	RMANCE / UF		18/05	k Order up	data anlu I		AEROSPACE
QA Closed:	_		Date:					1		 	VVOII	k Order up	date only		
Work Orde	er:					DISPOSITION				AGAINST	DEPA	ARTMENT	PROCESS		
	•					Rework	1		Skid-tube	Crosstube			Water Jet		Engineering
Part N	No.					Scrap	1		Machining	Small Fab		Prod	d. Eng. Coor.		Quality
	•					Use-as-is	1	Thern	noforming	Finishing		Rec/Stor	e/Packaging		Other
NCR N	No.					Suspected Unapproved]		Large Fab	Composite [Supplier		
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Root					Desc	ription of work order update	1	nitial	Acti			Sign &	V		06 lu su sata u
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	iption		Date	Verificatio	<u>n</u>	QC Inspector
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Landi	ng (Gear				General									_
	Ť	Bending				Bend		Folio/F	Program			utside Dim	ensions		Pressure/Forced
		Centre N	ot Conce	ntric		BOM/Route		Grain				ver/Under	tolerance		Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are		P	art Incorred	ાં		Temperature/Cure
		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Ur	nqualified	□P	art Lost/Mi	ssing		Weld
		Cuffs				Contamination		Instruc	tions Incomplete/L	Jnclear	P	art Moved			Wrong Stock Pulled
		Crushing				Countersink		Misali	gned/off center		∐P	ositioned V	Vrong		•
		Heat Trea	at			Cut Too Short		Mislab	eled			ower Loss/	Surge	L	Other
		Inspectio	n Strip in	Tube		Drawing		Misrea	d		_				
		Marks/Cl	hatter			Drill Holes		Off-set							
		Turning S	Sequence			Finish		Out of	Calibration		_				
		Wave/Tw	vist in Tul	be		Fit/Function		Out of	Sequence						

Work Ord					Page 5				
Item ID: Revision ID: Item Name:	D3511-041 Wearplate As	ssembly		Accept	*N90004	100	★ Setup	Start Stop	*NS1* *NS2*
Start Date: Required Date: Reference:	7/21/14 7/21/14	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item ID: Customer:				
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):	Date:		Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II	D	Operation Description QC21- Final Inspection -	Work Order Release	Set Up/ Run Hours	Tool ID Tool		Accept Re Qty Qt	•	Reject Insp. Number Stamp

0.00

Memo

Quality Control

M4.Q-15

DQA:		_ Date:											TAART
					WORK ORDER NON-			, , ,	AEROSPACE				
QA Closed:		Date:								Work Ord	er up	date only	
Work Orde	ır.				DISPOSITION				AGAINST I	DEPARTM	IENT,	/PROCESS	·
Work Orde	· · · · · · · · · · · · · · · · · · ·				Rework			Skid-tube	Crosstube			Water Jet	Engineering
Part N	lo.				Scrap			Machining	Small Fab		Pro	d. Eng. Coor.	Quality
					Use-as-is		l .	noforming	Finishing	Rec	:/Stor	re/Packaging	Other
NCR N	lo				Suspected Unapproved			Large Fab	Composite			Supplier	
Root		1	I	Desc	ription of work order update		Initial	Act	ion	Sign	&		
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Unapproved						<u> </u>		<u> </u>		<u> </u>			
			<u>.</u>			FA	ULT CA	regory					
Landir	ng Gear			_	General	_	7		г	 1			-
	Bending			\vdash	Bend	<u></u>		Program		_		iensions	Pressure/Forced
	Centre N	ot Conce	ntric	<u> </u>	BOM/Route	<u> </u>	Grain			 - '		tolerance	Set-up
	Cracks			_	Broken/Damage/Defect	<u></u>	Hardwa			Part In		<u> </u>	Temperature/Cure
	Crimp/Ki	nk/Ripple	e/Wave	<u> </u>	Burrs	<u> </u>	- '	ion Incomplete/Ur	· ·	Part Lo		·	Weld
	Cuffs			\vdash	Contamination	<u></u>		tions Incomplete/l	Jnclear	Part M		L	Wrong Stock Pulled
	Crushing			_	Countersink	L	┥ `	gned/off center		Positio			Joshan
	Heat Tre			\vdash	Cut Too Short	-	Mislabe		l	Power	LOSS/	Surge	Other
	Inspection		Tube	-	Drawing	L	Misrea						
	Marks/C			<u> </u>	Drill Holes	\vdash	Off-set					*******	
	_	Sequence		\vdash	Finish	-	-4	Calibration			<u>.</u>		
	Wave/Tv	vist in Tu	pe		Fit/Function	1	Jour of	Sequence					

Picklist Print

Tuesday, July 22, 2014 8:43:56 AM

Work Order ID: 122696

122696

Parent Item:

D3511-041

D3511-041

Parent Item Name: Wearplate Assembly

Start Date: 7/21/14

Required Date: 7/21/14

Page 1

DAS

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A New Issue

06-05-04

Purchased

IPP Rev:B New process 06-05-05

JLM EC

No

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3503-1		Manufactured	No		,	150	Each	42.0000	. 8	32			
D3503-1	t	,							**				14-09

Cup

Location	Lo	c Qty	Loc Code	
WA001		42		
107594		8		<u>,</u>
115660		24		122
120189		10		<u>/Ø</u>
Jan Salar	100	sf	45.7000	1.484 7
			4	k*

304 SHEET 0.188

M304S188

Location	Loc Oty	Loc Code	
MAT020	45.7		
113216	33		
124445	12.7		12444

DQA:			Date:			- DART								
QA Closed:		WORK ORDER NON-CONFORMANCE / UPDATE Date: Work Order update									odate only		AEROSPACE	
Work Order:						DISPOSITION								
WOIK OIG	٠	dub de		. <u> </u>	<u>.</u>	Rework	1		Skid-tube	Crosstube	7	Water Jet	\neg	Engineering
Part N	No.					Scrap		Machining Small Fa			Prod. Eng. Coor.			Quality
NCR N	۸o. ِ					Use-as-is Suspected Unapproved]	Thern	noforming Large Fab	Finishing _ Composite _	Rec/Sto	re/Packaging Supplier		Other
Root					Desc	ription of work order update		nitial	Acti	on	Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	iption	Date	Verification	1	QC Inspector
Design													ļ	
Doc/Data														
Equip/Tooling														
Handling/Pre														
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Operator	Ш													
Offset/Setup														
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Supplier			1				ŀ							
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Transport														
Unapproved			<u> </u>											
							FA	ULT CA	TEGORY					
Landi	ng (Gear				General	_	-		_	_	r		
		Bending				Bend	L	Folio/F	Program	L	Outside Din	nensions	_	ressure/Forced
		Centre Not Concentric				BOM/Route		Grain			Over/Unde	tolerance		et-up
		Cracks				Broken/Damage/Defect		Hardwa	are	L	Part Incorre	ŀ	T6	emperature/Cure
		Crimp/Kink/Ripple/Wave				Burrs	L	Inspect	ion Incomplete/Un	qualified	Part Lost/M	lissing	<u> </u> ч	/eld
	Cuffs					Contamination		Instruct	tions Incomplete/U	Inclear	Part Moved	•	\^	rong Stock Pulled
	Crushing					Countersink		Misalig	gned/off center		Positioned	· · · · · · · · · · · · · · · · · · ·		
	Heat Treat					Cut Too Short		Mislabe	eled		Power Loss	/Surge	0	ther
	Inspection Strip in Tube					Drawing		Misrea	d					
		Marks/Cl	natter			Drill Holes		Off-set						=
		Turning S	equence			Finish		Out of	Calibration					
	Wave/Twist in Tube					Fit/Function		Out of	Sequence					

DART AEROSPACE LTD	Work Order:	122696		
Description: Wearplate	Part Number:	D3511-1		
Inspection Dwg: D3511 Rev: A		Page 1 of 1		

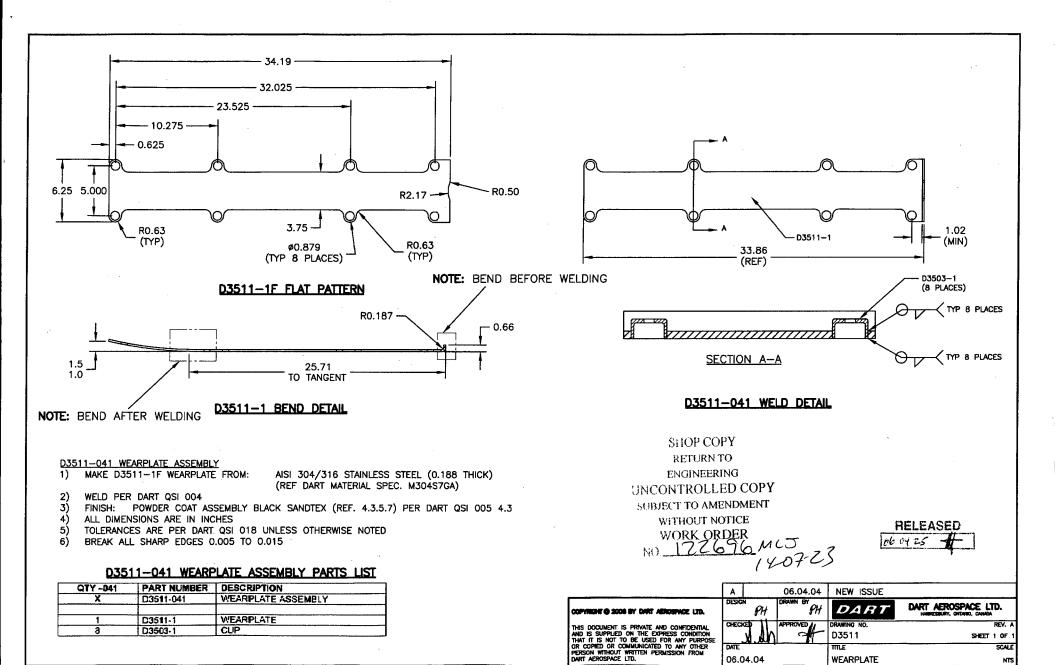
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing	T-1	Actual			Method of	0.0000000000000000000000000000000000000			
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments			
Ø0.879	+0.010/-0.001	0,885			U	JEMO1			
34.19	+/-0.030	34.19	_		ナ	JEMO1 JAMOT			
32.025	+/-0.010	32.025			T				
6.25	+/-0.030	6.257			ν				
5.000	+/-0.010	5.600"			V				
3.75	+/-0.030	3.763			V				
0.625	+/-0.010	0.6281			V				
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				٠					
	5.0		DAS						

Rev	Date	Change	Revised by	Approved
Α	06.05.08	New Issue P/O D3511-041	KJ/JLM	
В	07.01.17	Dimensions updated	KJ/JLM	

DQA:	Date:									TAART				
	WORK ORDER NON-CONFORMANCE / UPDATE d: Date: Work Order update only											AEROSPACE		
QA Closed:			Date:				_			\	vork Order	update only		
Work Orde	or.					DISPOSITION	AGAINST DEPARTMENT/PROCESS							
WOIR OIG	-''-					Rework			Skid-tube	Crosstube	· ·	Water Jet		Engineering
Part N	lo.					Scrap			Machining	Small Fab	⊢ P	rod. Eng. Coor.	_	Quality
	-					Use-as-is			noforming	Finishing		ore/Packaging		Other
NCR N	۱o.					Suspected Unapproved			Large Fab	Composite		ే Supplier		
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Cause		Date	Step	Qty		or non-conformance		ner eng	Desci	iption	Date	Vernicatio	-	QC IIISPECTOI
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Material														
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	· · · · · ·			•	 		FA	ULT CA	TEGORY			· · · · · · · · · · · · · · · · · · ·		Ł.
Landi	ng G	Gear				General		_		_			_	•
		Bending				Bend		Folio/F	Program	L	Outside D	imensions	∐ P	ressure/Forced
		Centre Not Concentric				BOM/Route		Grain		L	Over/Und	er tolerance	∐S	et-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incor	reci	∐ _T ,	emperature/Cure
	Crimp/Kink/Ripple/Wave					Burrs		Inspect	ion Incomplete/Ur	nqualified	Part Lost/	Missing	-	Veld
	Cuffs					Contamination		Instruc	tions Incomplete/U	Jnclear	Part Mov		v	Vrong Stock Pulled
	Crushing					Countersink -		Misali	gned/off center	Ĺ	Positione	-		
	Heat Treat					Cut Too Short	L	Mislab		L	Power Lo	ss/Surge		ther
		Inspectio	n Strip in	Tube		Drawing	L.	Misrea						
		Marks/Cl	hatter			Drill Holes	L	Off-set						
		Turning S	Sequence	:		Finish		4	Calibration					
1	Wave/Twist in Tube					Fit/Function		Out of	Sequence					



SCALE

NTS

06.04.04

WEARPLATE

DQA:	Date:									TAART		
	gr.			,	WORK ORDER NON-	-CC	ONFO	RMANCE / UPDAT				AEROSPACE
QA Closed:	,	Date:							Wo	rk Order up	date only	
Work Order:		,			DISPOSITION			AG	AINST DEF	PARTMENT/	PROCESS	•
Work Order.					Rework			Skid-tube Cros	sstube		Water Jet	Engineering
Part No.				,	Scrap			 	all Fab	Proc	d. Eng. Coor.	Quality
	:				Use-as-is		Î	~ <u>—</u>	nishing		e/Packaging	Other
NCR No.		,			Suspected Unapproved			Large Fab Com	posite	¢*	Supplier]. 🗌
											·	
Root				Desc	ription of work order update	l	nitial	Action		. Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design	1				٠.			,				
Doc/Data	-	}										,
Equip/Tooling	1	''				,						
Handling/Pre	-		ļ							•		
Material	4							1		•		
Operator	- ,		,	,	•					· i		
Offset/Setup	-				•				<i>i</i> ,	•		
Process	· ·					, ,	, ,					
Supplier	-	ļ .						1	•	1 2 4,0		
Training Transport	1						,		<i>*</i> • • •			
Unapproved	1		ļ	,	•	İ		1, ,		,		
опарріотец	1.	l	L	l		FA	ULT CA	TEGORY	· · ·			
·· Landing	Gear				General	٠,	1		,	381		
Ī	Bending			Γ	Bend		Folio/F	Program.	ta	Outside Dim	ensions	Pressure/Forced
	Centre Not Concentric				BOM/Route		Grain			Over/Under	tolerance	Set-up
	Cracks				Broken/Damage/Defect		Hardwa	are	,	Part Incorre	ci	Temperature/Cure
	Crimp/Kink/Ripple/Wave			Burrs		Inspect	ion Incomplete/Unqualifi	ed	Part Lost/Missing		Weld	
	Cuffs				Contamination		-	tions Incomplete/Unclear	<u> </u>	Part Moved		Wrong Stock Pulled
	Crushing				Countersink		- 1	gned/off center		Positioned V		-
	Heat Treat				Cut Too Short	L	Mislab	v		Power Loss/	Surge	Other
	Inspectio	n Strip in	Tube	<u></u>	Drawing		Misrea			• •		
	Marks/Cl		-		Drill Holes	_	Off-set					
	Turning S	•			Finish	<u></u>	4	Calibration				* * * * * * * * * * * * * * * * * * * *
i I	IMAVA/TM	ist in Tub	20		Fit/Function	1	IOut of	Sequence -				